

5. DISASSEMBLY AND ASSEMBLY INSTRUCTION

5.1 Disassembly

1. Remove the battery, as shown above.

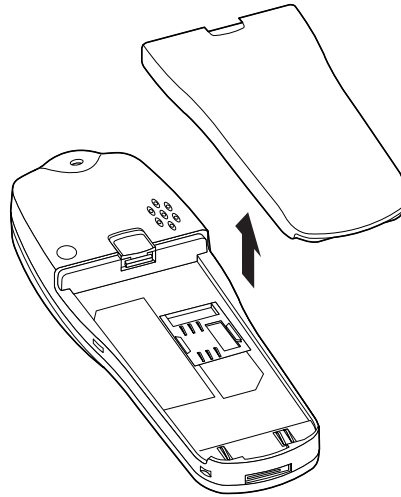


Figure 5-1-1. Removing the Battery

2. Push the hook first. Then, hold and twist the Front cover.

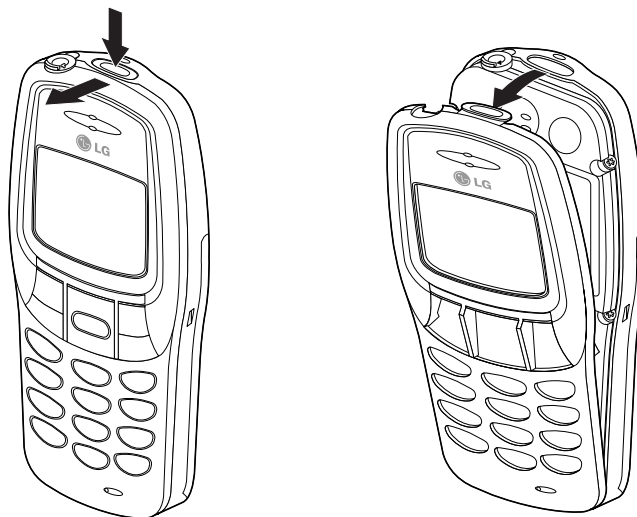


Figure 5-1-2 Removing the Cover front

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3. Carefully remove the screws, then lift up the both end side of the Cover guide as shown below.

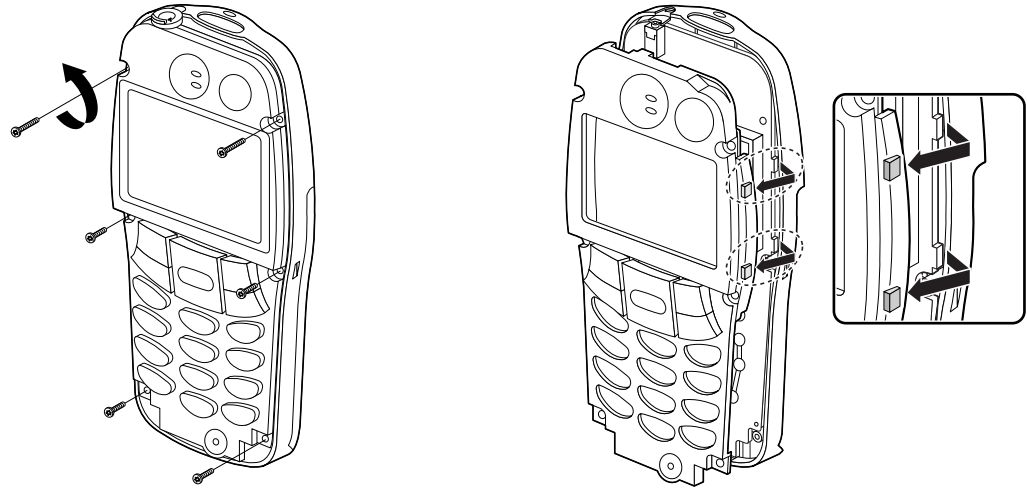


Figure 5-3. Disassembly of Cover guide.

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4. Detach the rest components as shown below.

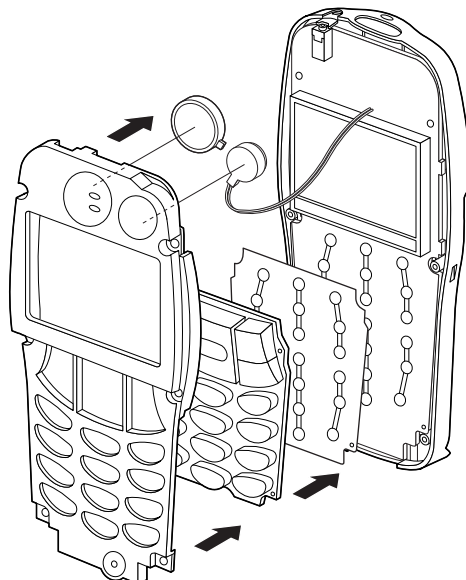


Figure 5-4. Disassembly of the rest components

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5. Detach the Speaker as shown below to unlock PCB.

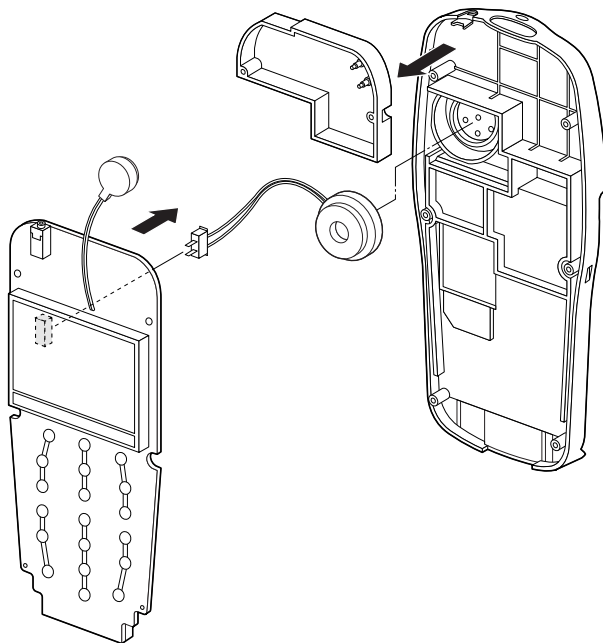


Figure 5-5. Removing Antenna-bushing

6. Use a tweezers to remove the Battery Locker.

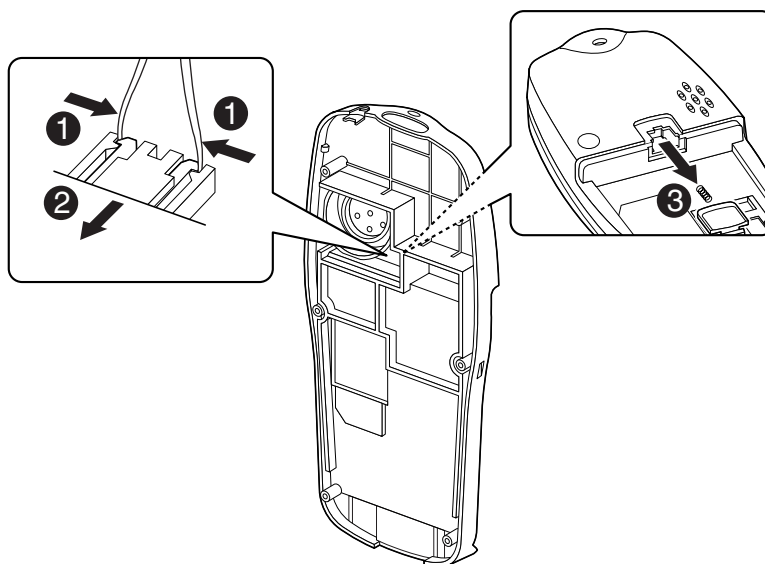


Figure 5-6. Removing battery locker

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5-2. Assembly

7. Carefully Insert the Speaker into PCB as shown below. Black line of Speaker must be above Red line.

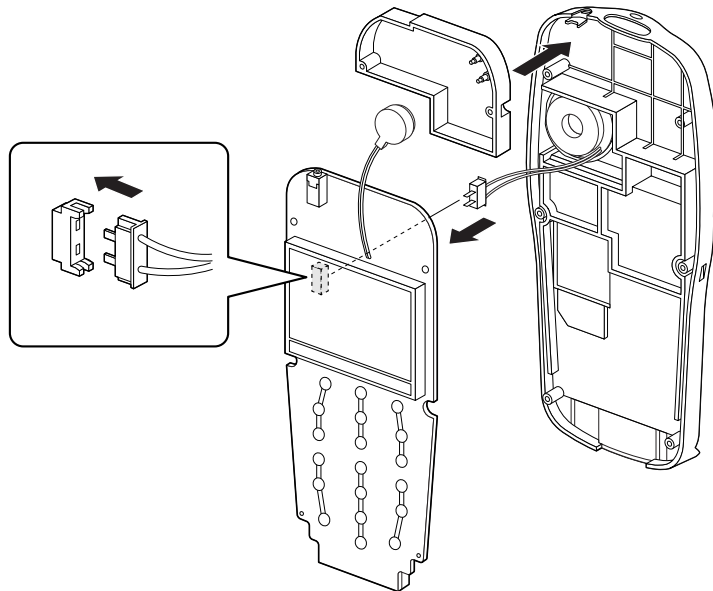


Figure 5-7. Removing buttons

8. Attach the Speaker and the Receiver properly, then assemble the rest components.

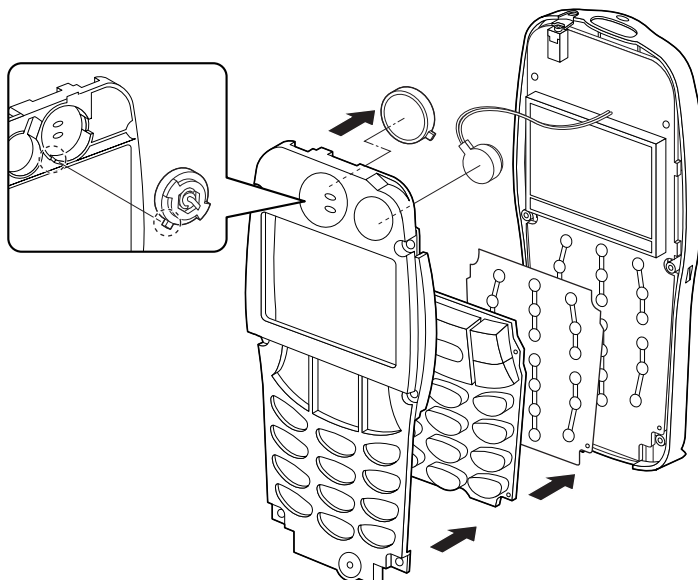


Figure 5-8. Assembly of the Speaker, the Receiver and the rest components.

9. Assemble the Rear cover, PCB and Cover guide. Then, attach screws.

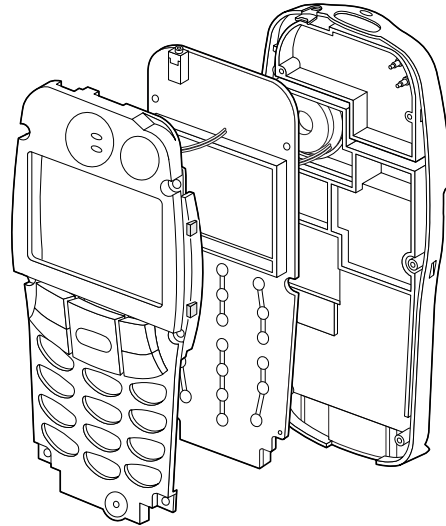


Figure 5-9. Assembly of Rear cover, PCB and Cover guide

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10. Insert the hooks at the bottom of Front cover into Rear cover .Then, assemble Front cover and Rear cover as shown below

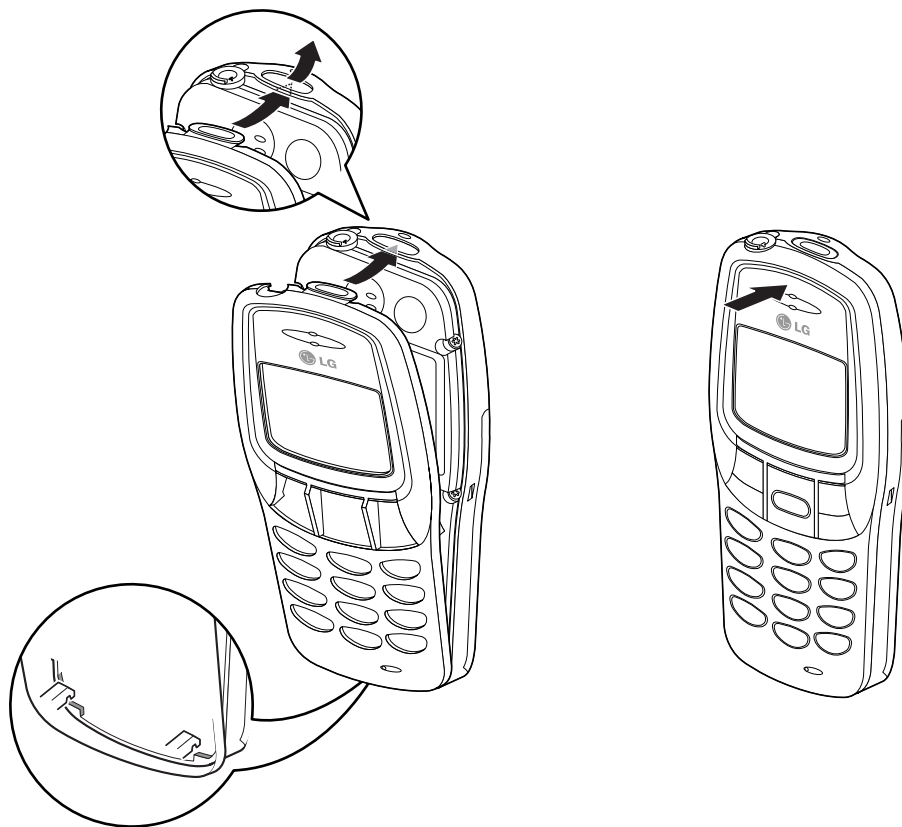


Figure 5-10. Assembly of Front cover and Rear cover