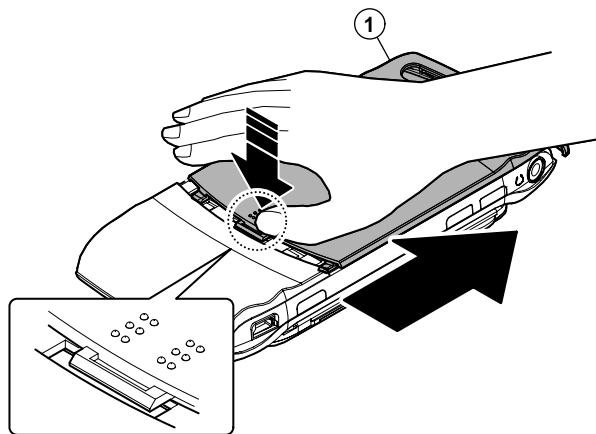


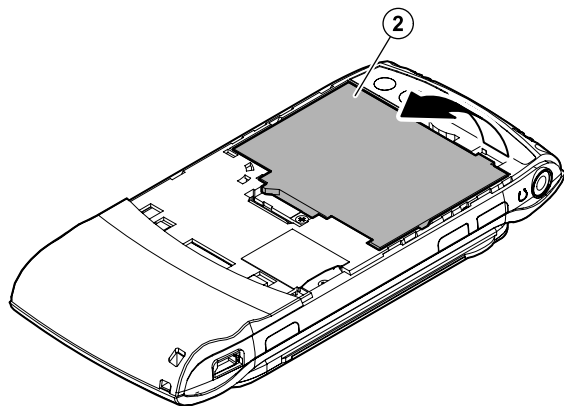
# FLAUNT- DISASSEMBLY AND ASSEMBLY

## 1. BATTERY

- 1) Remove the battery cover 1.

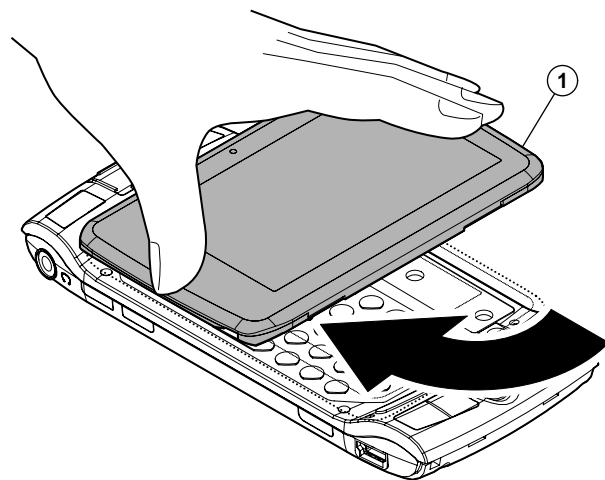


- 2) Remove the battery 2.



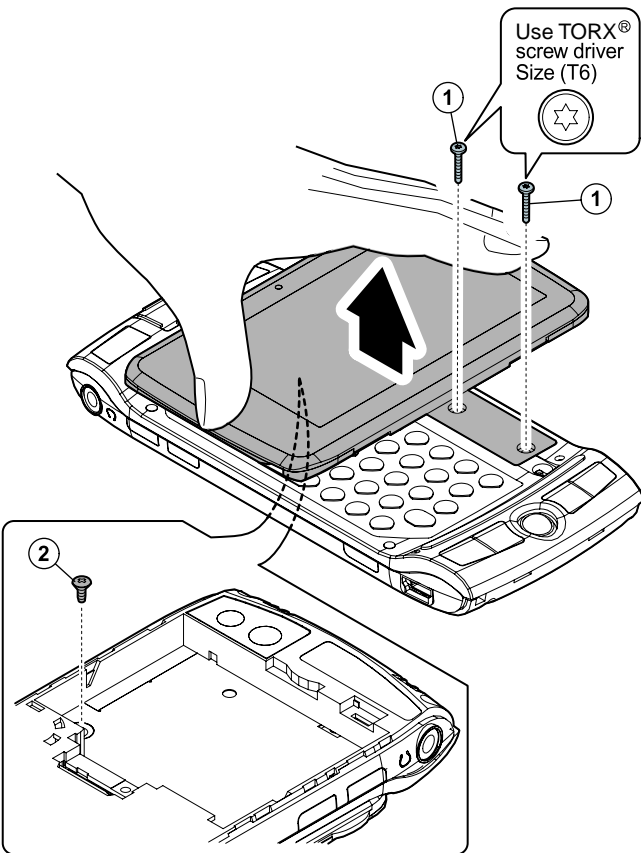
## 2. DISPLAY UNIT

- 1) Turn the display unit 1 90 degrees clockwise.



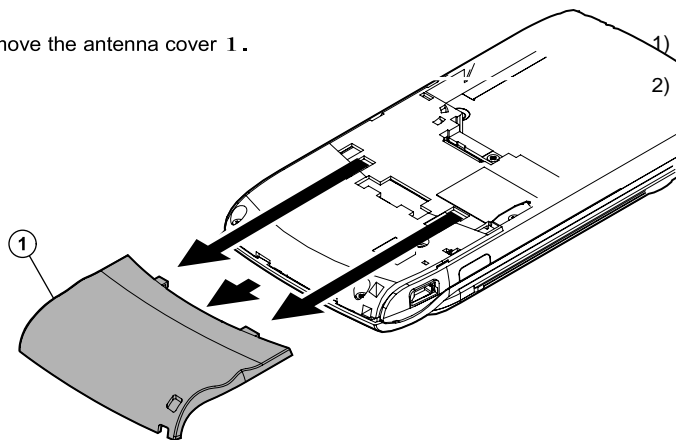
- 2) Remove two screws 1 and the screw 2, and remove the display unit.

Clamping torque	
1	0.14±0.01N·m
2	



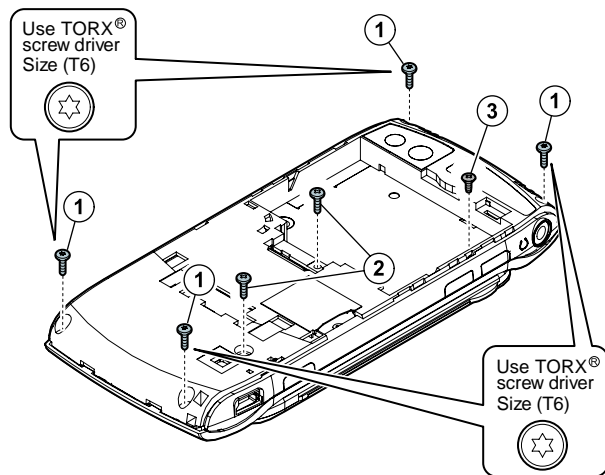
### 3. MAIN UNIT

- 1) Remove the antenna cover 1.

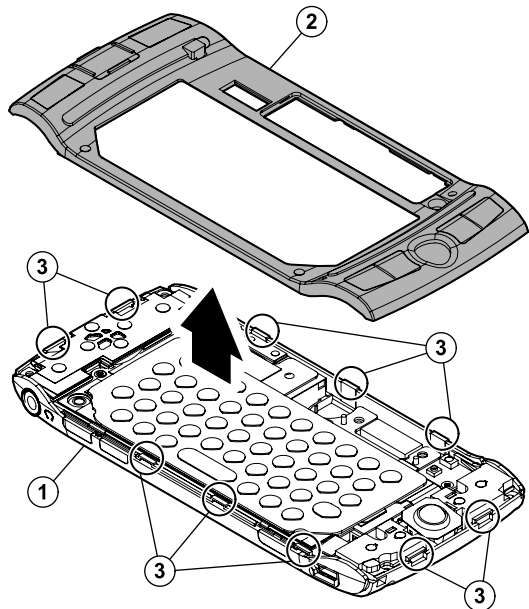


- 2) Remove four screws 1, two screws 2, and the screw 3.

Clamping torque	
1	0.14±0.01N·m
2	
3	



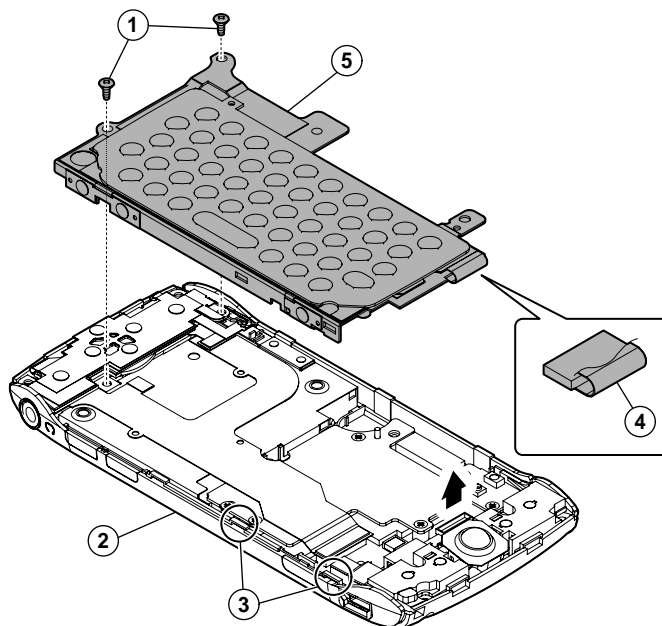
- 3) Disengage pawls 3 of the lower cabinet unit 1 of Main Unit, and remove the upper cabinet unit 2 of Main Unit.



### 4. KEY FPC UNIT

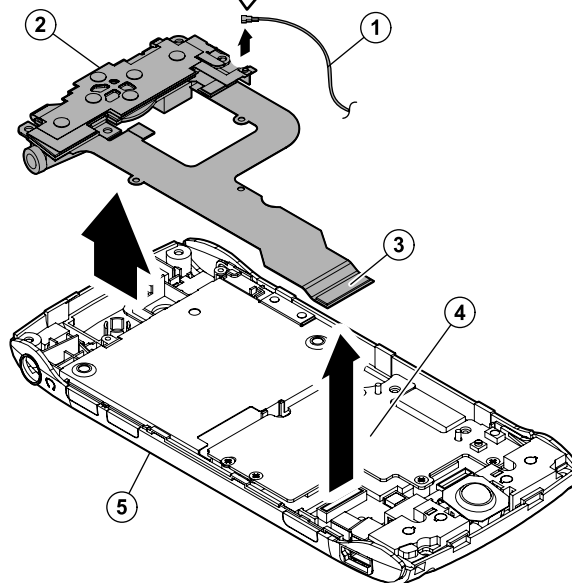
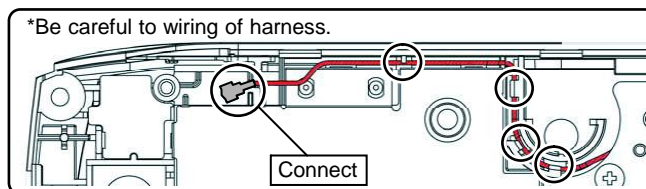
- 1) Remove two screws 1.
- 2) Disengage pawls 3 of the main unit lower cabinet 2, and disconnect the connector 4 of the key FPC unit. Remove the key FPC unit 5.

Clamping torque	
1	0.13±0.01N·m



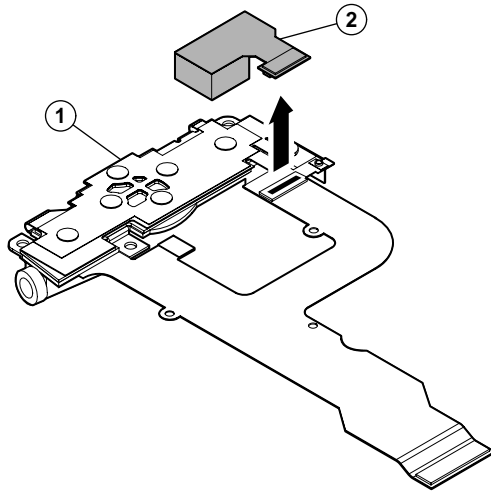
### 5. D-PAD FPC UNIT

- 1) Remove the antenna wire 1 from the D-PAD FPC unit 2.
- 2) Disconnect the connector 3 of the D-PAD FPC unit 2 from the PWB unit 4, and remove the D-PAD FPC unit 2 from the main unit lower cabinet 5.



## 6. CAMERA UNIT

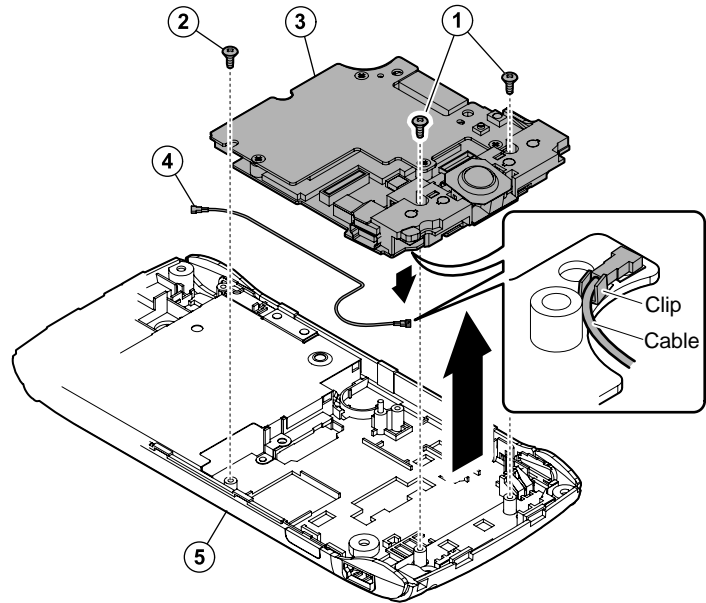
- 1) Remove the camera unit 2 from the D-PAD FPC unit 1.



## 8. PWB UNIT

- 1) Remove two screws 1 and one screw 2.
- 2) Remove the PWB unit 3 and the antenna wire 4 from the hollow of the main unit lower cabinet 5.
- 3) Disconnect the antenna wire 4 from the PWB unit 3.

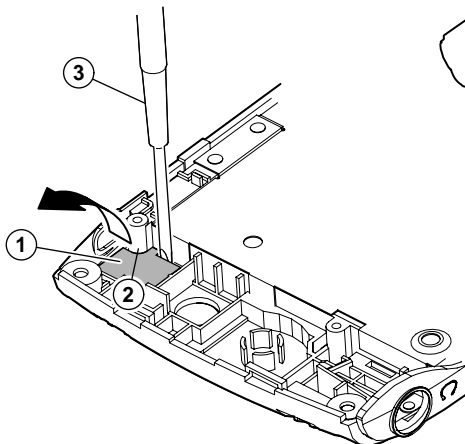
Clamping torque	
1	$0.04 \pm 0.01 \text{ N} \cdot \text{m}$
2	$0.13 \pm 0.01 \text{ N} \cdot \text{m}$



Caution: Secure the cable with the clip.

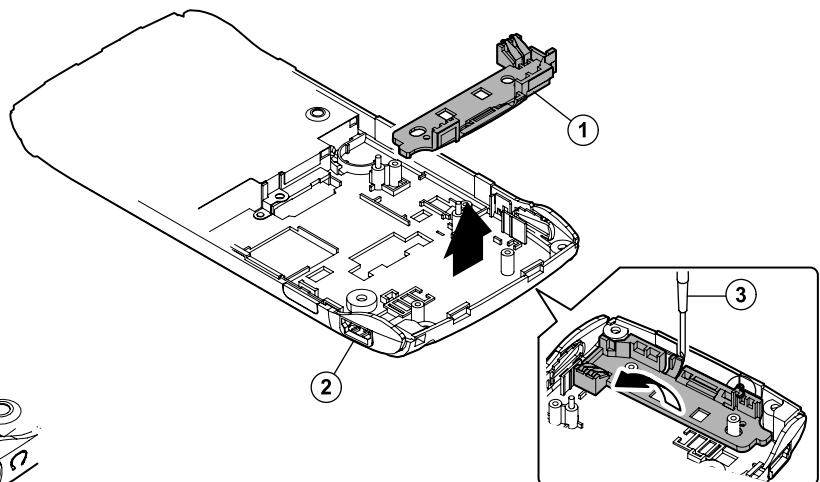
## 7. FLASH PWB

- 1) Insert a precision driver (-) 3 between the flash PWB 1 and the main unit lower cabinet 2, and remove the PWB in the direction shown by the arrow.



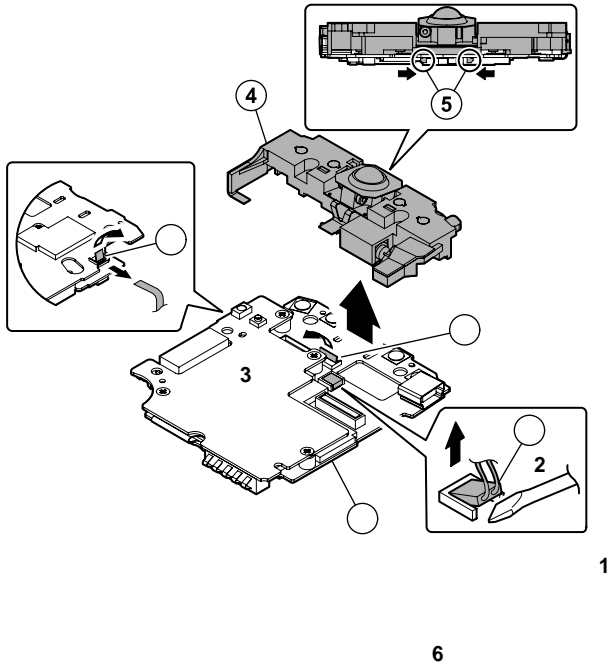
## 9. ANTENNA MODULE

- 1) Insert a precision driver (-) 3 between the antenna module 1 and the main unit lower cabinet, and remove the module in the direction shown by the arrow.



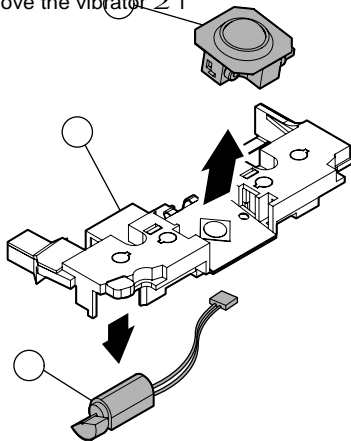
## 10. TRACKBALL HOLDER UNIT

- 1) Disconnect the connector 1 with a precision driver (-).
- 2) Open the connector lock 2, and remove the trackball holder FPC.
- 3) Open the connector lock 3, and remove the side button FPC.
- 4) Pull the pawls 5 of the trackball holder unit 4 in the direction shown by the arrow to remove it from the PWB unit 6.



## 11. TRACKBALL VIBRATOR

- 1) Remove the trackball 1 from the trackball holder unit 3.
- 2) Remove the vibrator 2 f



## 12. DISPLAY UNIT

- 1) Remove six screws 2 from the display unit 1.

Clamping torque	
2	0.04±0.01N·m

